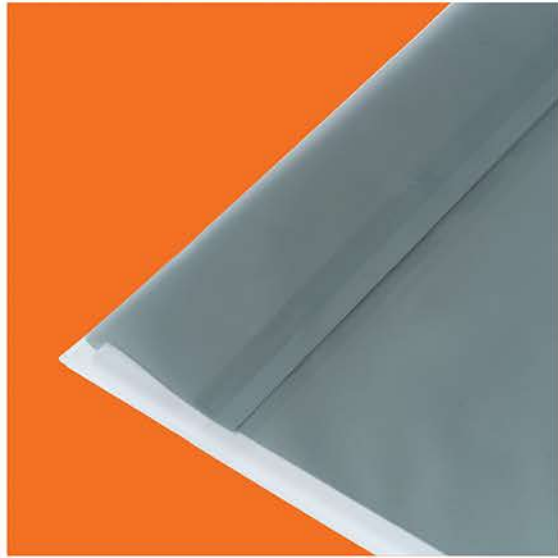


We also produce: Brayseal | Brayslide | Braygrip | Wicketted & Collated | Conventional | Film on Reel & Lidding Film | Laminated Film & Braypouch Bags



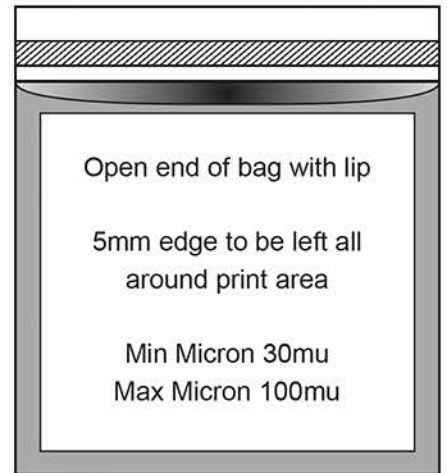
Description

The Brayseal is a glue system for sealing bags. This can be supplied with either permanent or resealable tape on the lip of a bag to fold over and seal the product inside.

This product can be offered in a variety of substrates including polythene, polypropylene and coex blends. A multitude of features can be added to meet your specification, such as euroslot and lateral seals commonly for display and point of sale purposes. All bags can be offered unprinted and printed in up to 8 colours. See reverse for product guidelines

Manufacturing Specification

Min Width	—	101mm
Max Width	—	650mm
Min Depth	—	100mm
Max Depth	—	650mm



Service

Quality

Flexibility

Solutions

Please note:

Above is a guide only and dependant on whether goods are plain or printed and what machinery it can run on.

If you require a specification outside the above please contact our sales department on: 01522 559429



We also produce: Brayseal | Brayslide | Braygrip | Wicketed & Collated | Conventional | Film on Reel & Lidding Film | Laminated Film & Braypouch Bags

Brayseal Guidelines

Brayseal – Permanent glue closure guidelines

All permanent glue lines are sensitive to storage and operating conditions and we therefore ask that you read this guide to help you to get the best results from the product.

General

Store bags at no less than 15°C to protect the seal integrity – the seal strength will deteriorate in cold conditions.

Keep the product away from liquids as moisture will inhibit performance. For best results use the product within 6 months of supply.

Substrates

There will be a varied time scale before glue lines achieve permanent tack dependant upon the substrate being sealed.

Thinner bags will achieve a permanent seal more quickly than thicker bags – it could for example take up to 15 or 20 minutes to achieve permanent seals at 80 micron although the seals will be tamper evident within a few minutes.



What can we do to advise you on the best product for your application?

When we know the application for your product we will recommend the most suitable material and thickness and, where appropriate, the need for extra thickness glue lines and / or tamper evident tear lines.

We can treat the substrate which allows the glue to migrate more quickly to give a faster bond.

Service — Quality — Flexibility — Solutions

Glossy LDPE & Polypropylene materials will take longer to seal permanently.

Matt Co-ex materials which have more of a coarseness to them will achieve an almost instant permanent bond.

We can add low slip additives to LDPE materials to give a more matt finish to aid adhesion.

We can advise at artwork stage to ensure that your design allows for a print free area for the glue line as we do not recommend adhering glue lines to print.

Please do not hesitate to contact us for advice, we can help to ensure that our products will meet your expectations.

